BDG SYNTHESIS

Certificate of Analysis

BDG Synthesis certifies that this reference material meets or exceeds the specifications stated herein.

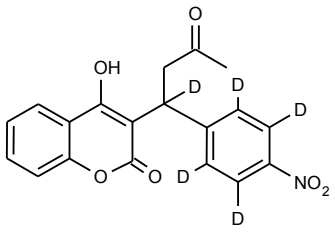
Barry Dent

Barry R. Dent, PhD, Director
12 January 2011

Name: **Acenocoumarol-d_5**

CAS Number: 152-72-7 (unlabelled)

Structure:



Molecular Weight: $C_{19}H_{10}D_5NO_6$ = 358.36

Lot Number: BDG 2450.1

Appearance: White, crystalline solid

Corrected Purity: 100.0 % (HPLC) - 0.5 % (ethyl acetate) = 99.5 %

Isotopic Purity: Under 0.5 % d_0

Re-test Date: 12 January 2016

Storage and Handling:

Temperature:	refrigerate for prolonged storage; may be handled and shipped at ambient temperature.
Humidity:	not believed to be hygroscopic; may be handled in normal laboratory atmosphere.
Light:	protect from strong sunlight.
Caution:	only experienced laboratory personnel should handle the material. The material is susceptible to static.

Identity and Purity

Proton NMR Spectrum

Identity: the signals are consistent with the proposed structure and in accord with literature where available. The complexity of the spectrum indicates that a pair of diastereomeric hemiketals of the product are present in solution.
Isotopic Labelling: signals at the sites of deuteration are absent, compared with the spectrum of unlabelled material, indicating clean deuteration.
Residual Solvents: a small amount of ethyl acetate (0.5 % *w/w*) is observed.
Impurities: no significant impurities are evident in the spectrum.

Carbon-13 NMR Spectrum

Identity: the signals are consistent with the proposed structure and in accord with literature where available. The complexity of the spectrum indicates that a pair of diastereomeric hemiketals of the product are present in solution.
Isotopic Labelling: signals at the sites of deuteration have collapsed to small multiplets compared with the spectrum of unlabelled material, indicating clean deuteration.

High-resolution Mass Spectrum (FAB+)

Found *m/z* 359.1294. $C_{19}H_{11}D_5NO_6$ $[M+H]^+$ requires *m/z* 359.1291. The deviation of 0.8 ppm is within normally accepted limits for the establishment of identity by HRMS. No signal for d_0 material was seen (detection limit about 0.5 %).

HPLC

A somewhat broadened, symmetrical peak is observed (100.0 %). Note: in the absence of reference materials for preparing calibration curves, it is assumed that all peaks have the same detector response. Where possible, the conditions of analysis follow a pharmacopeial or literature method, or have been adapted from same.

Elemental Analysis

	Found:	C 63.91, H 2.83, D 2.82, N 3.80 %
$C_{19}H_{10}D_5NO_6$	Requires:	C 63.68, H 2.81, D 2.81, N 3.91 %

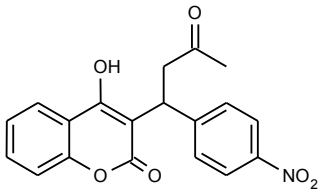
The elemental analyses fall within generally accepted limits for establishing the molecular formula given. The results may also be taken to imply the absence of significant quantities of water or inorganic salts (which have not been elsewhere tested for because of sample size limitations).

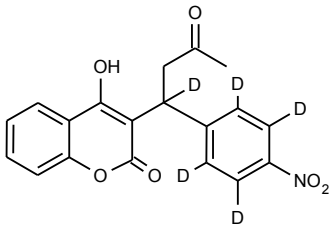
The available quantity of custom-synthesised material is always small, and this limits the extent and type of analytical data which can be obtained. This Certificate is presented in descriptive format for use by analytical chemists who are trained in the use of custom-synthesised materials. Custom materials often contain higher levels of residual solvents and/or water, and we urge you to use the corrected purity where needed rather than the raw HPLC purity. This compound is intended for use as an analytical reference material and it is not for human administration. Structures are shown with relative stereochemistry unless otherwise specified.

The re-test date is assigned from experience gained with the material in the laboratory and/or on storage. It is not possible to perform formal storage studies because of the small amount of material available.

BDG SYNTHESIS

Proton NMR Spectrum of Acenocoumarol (top) and Acenocoumarol-d_5 (bottom) in DMSO-d_6

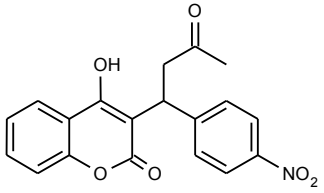


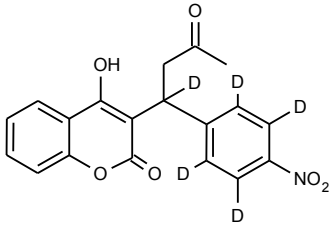


Lot Number: BDG 2450.1

BDG SYNTHESIS

Carbon-13 NMR Spectrum of Acenocoumarol (top) and Acenocoumarol-d_5 (bottom) in DMSO-d_6



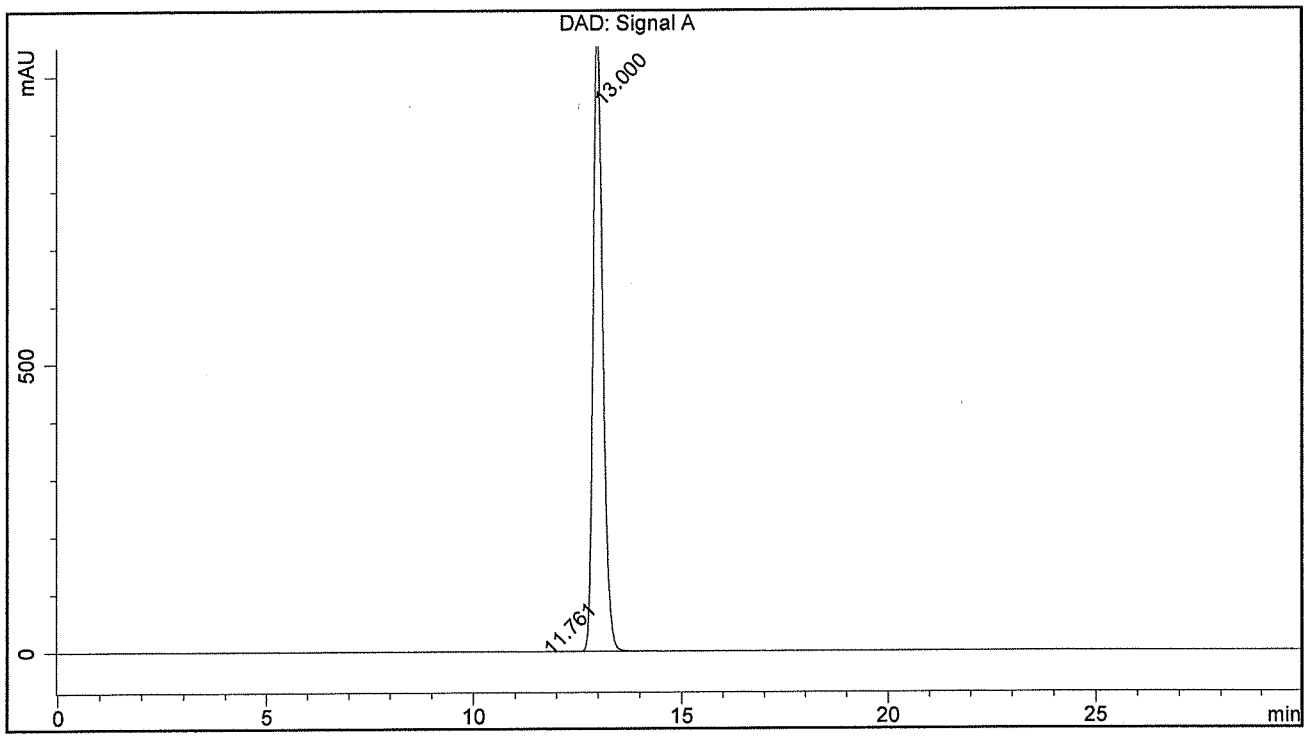


Lot Number: BDG 2450.1

BDG - Analysis of Acenocoumarol-d5

Column : Phenomenex Luna C18(2) 5um 250 x 4.6 mm
Guard : Phenomenex Security Guard C18 RP 4 x 3 mm
Mobile Phase 1:1 50mM Potassium diHydrogen Phosphate pH 3.0 : Acetonitrile
Flow Rate : 1.0 mL/min
Sample Solvent : 1:1 Water : Acetonitrile
Injection Volume : 10 uL
Column Temperature : 20C
Detection : UV at 210 nm

Sample Name	BDG 2450.1	**Instrument**	AnalyticalLC01
Acquisition	12/01/2011, 19:14:35	**Method (rev.)**	LC10419a (8)
Sequence	BDG_12Jan2011c - Reprocessed	**Vial Position**	1
Operator	solvation010\cerityadmin	**Injection**	1 of 1



Area Percent Report

Peak#	RT	Peak Height	Peak Area	Width	Area %
1	11.76 min	0.0827	1.1209	0.1622 min	0.006 %
2	13.00 min	1078.3983	17347.2278	0.2457 min	99.994 %